

Powermax1000®

A Duramax® retrofit torch is available for this system see page 153.
See page 134 for the consumables that work with the Duramax retrofit torch.

T60/T60M hand/machine torch consumables



Original consumables for the T60/T60M torches remain available and are listed below.



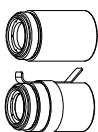
Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Shielded	Hand	40	120929 ¹	120928	120932 ¹	120926 ¹	120925
		60			120931 ¹		



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Unshielded ²	Hand/Machine	40	120979	120928	220006	120926 ¹	120925
		60			220007		

¹Consumable available in bulk packaging. See order information on next page.

²In countries following CE standards, unshielded consumables may only be used in mechanized torch applications.



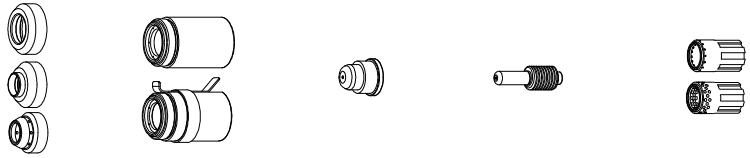
Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Mechanized	Machine	40	120930 ¹	120928	120932 ¹	120926 ¹	120925
		60		220061 (ohmic)	120931 ¹		

¹Consumable available in bulk packaging. See order information on next page.



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Gouging	Hand/Machine	60	120977	120928	220059	120926 ¹	120925

¹Consumable available in bulk packaging. See order information on next page.



Minimum order quantity		1	1	5	5	1	
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
FineCut®	Hand	40	120979	120928	220329	120926 ²	220327
		40 CE ³	220325				
	Machine	40	120979 220404 (ohmic)	120928 220061 (ohmic)			120925
		40 CE ³	220325 220404 (ohmic)				

¹Consumable available in bulk packaging. See order information below.

³CE Shield for use in countries requiring CE,CCC,GOST marks.

Consumable bulk kits

Order quantity	25	25	25	10	10
Bulk kit part number	228437	228440	228441	228439	228601
Contents	120926 electrode	120931 nozzle	120932 nozzle	120929 shield	120930 shield



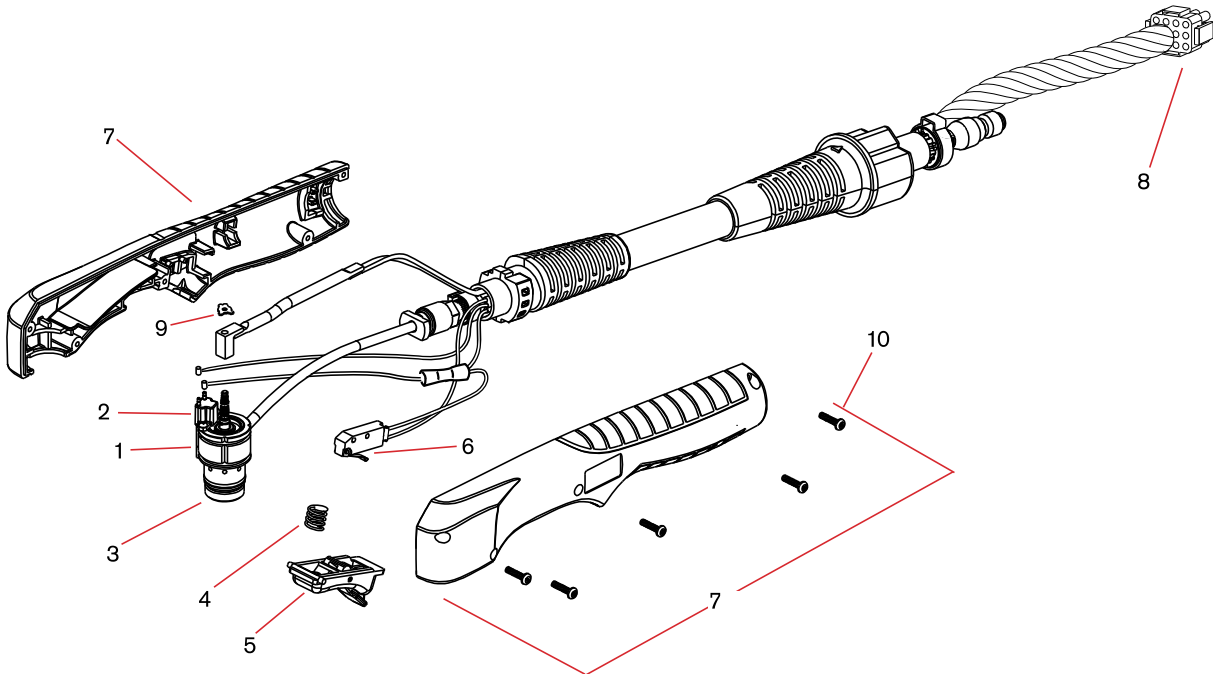
T60 hand torch parts

For use with the Powermax1000®



T60 hand torch parts

Item	Part number	Description
1	128564	Kit: T60/T80 torch main body replacement (does not include cap sensor)
2	128639	Kit: Cap sensor switch replacement with screws
	075571	Cap-off sensor screw
3	128521	Kit: T60/T80, T60M/T80M torch head repair (does not include head)
4	027254	Trigger spring
5	002244	Safety trigger assembly
6	128642	Kit: T60/T80 start switch replacement
7	128644	Kit: T60/T80 torch handle replacement
8	128638	Kit: ETR connector repair (regional repair centers only)
9	027889	Retaining clip
	123645	Work lead with clamp, 6.1 m (20')
	128717	Work lead with clamp, 15.2 m (50')
10	075714	Torch handle replacement screws



T60M machine torch parts

For use with the Powermax1000®



T60M machine torch parts

Item	Part number	Description
	128645	Kit: Torch mounting
1	128640	Kit: T60M/T80M torch main body replacement (does not include cap sensor)
2	128639	Kit: Cap sensor switch replacement
	075571	Cap-off sensor screw
3	128521	Kit: T60/T80, T60M/T80M torch head repair (does not include head)
4	128643	Kit: T60M/T80M mounting sleeve replacement
5	128638	Kit: ETR connector repair (regional repair centers only)
6	027889	Retaining clip
7	128710	Kit: T60/T80M positioning sleeve replacement
	128650	On/Off pendant for machine torch, 7.6 m (25')
	128651	On/Off pendant for machine torch, 15.2 m (50')
	128652	On/Off pendant for machine torch, 22.8 m (75')
	123645	Work lead with clamp, 6.1 m (20')
	128717	Work lead with clamp, 15.2 m (50')

